



# Coffee Crafters



## Artisan X-e Base Model

10-lb. Fluid Bed Commercial Coffee Roaster Manual

708 S. Clearwater Loop Ste 105

Post Falls, ID 83854

[www.coffeecrafters.com](http://www.coffeecrafters.com)

Phone (509)228-6916

[info@coffeecrafters.com](mailto:info@coffeecrafters.com)

Copyright © 2020 Coffee Crafters LLC All Rights Reserved

# Contents

Introduction .....	4
About Us .....	4
Our Mission .....	4
Our Vision .....	4
Artisan X-E Base Model Complete Roasting & Bean Cooling System Specifications .....	5
Warranty And Guarantee.....	6
Artisan X-E Base Model Warranty.....	6
What Is Not Covered by The Warranty .....	6
Assembly And Installation.....	8
Assembly Introduction .....	8
Hardware Packages.....	8
Installing Roaster Hopper Support.....	10
Installing Hood Support Mast.....	11
Installing Hood.....	12
Installing The Hopper .....	13
Installing The Chaff Guard .....	14
Thermometer .....	15
Mounting the Thermometer Bracket to Hopper Screen.....	16
Thermocouple Probe Positioning .....	17
Installing Conduit and Cord Routing .....	20
Installing Exhaust Blower .....	21
Flex Hose .....	23
Installing Light Kit.....	25
Temperature Switch.....	26
Helpful Tips.....	27
Roasting.....	28
Roast Coffee In 7 Easy Steps .....	28
Check Chaff Bag .....	28
Turn On Exhaust Blower.....	28
Load Beans in Top Green Bean Hopper .....	29
Turn On System Power Switch.....	29
Turn On Bean Loft .....	30

Roasting Complete: Cool the Beans .....	32
Coffee Bean Education .....	34
Proper Storage of Green Coffee Beans .....	34
Green Coffee Been Abbreviations and Meanings .....	35
Maintenance And Troubleshooting .....	36
Maintenance .....	36
Chaff Bags .....	36
Roast Hopper Cleaning .....	36
Chaff Guard .....	36
Bean Cooling Tray .....	36
Mast Tubing .....	37
Taking The Hopper Off .....	37
Exhaust Tubing .....	38
Exterior Surfaces .....	38
Troubleshooting .....	39
Exhaust Blower Losing Suction .....	39
Bean Loft Motor Won't Run .....	40
Both Heat Elements Won't Turn On .....	42
Bean Loft Motor Runs at Full Speed Only .....	42
Both Elements Running but Roasts Take Too Long .....	42
Troubleshooting Figure 1.1 .....	43
Troubleshooting Figure 1.3 .....	44
Troubleshooting Figure 1.4 – SSR Connections .....	45
Troubleshooting Figure 1.5 – Contactors .....	46
Wiring Diagram Europe/UK/NZ/Australia .....	47
Wiring Diagram America .....	48
Part List .....	49

# Introduction

In this manual, you will find everything needed to start roasting coffee. Included in this copy is a description of your warranty/guarantee, detailed information on installation and assembly, roasting instructions, additional information on green beans, and a troubleshooting guide.

## About Us

While living in Thailand and unable to find fresh roasted coffee, Ken Lathrop, developer of Coffee Crafter's Artisan X-e Base Model coffee roaster, conceived of a concept to design and build a reliable, affordable machine capable of roasting five pounds or more of coffee beans in less than ten minutes.

"My goal was to enable new roasters – to help them roast their own beans and have fun doing it", says Lathrop. "My focus was to design and build a roaster that could be easy for anyone to learn and use, a roaster that could roast five pounds or more per roast batch and was easily installed and affordable for anyone. From the response we have received from customers and at coffee shows I think we succeeded."

Coffee Crafters designed and began selling its Artisan V fluid bed coffee roaster in August 2013. "We built the Artisan roaster specifically to serve small roasters or those new to the industry", says Lathrop. "The installation is similar to your home clothes dryer – very simple and straightforward. After installation we find that our customers are up to speed and roasting typically within 30 minutes."

## Our Mission

To become the best and largest supplier of high-quality affordable coffee "micro-roasting" equipment in the world.

### **"Micro-Roasting" defined:**

1. *Hands on craft roasted coffee*
2. *Roasting 100 lbs. or less per day*
3. *Supply "fresh" coffee to Customers immediately after roasting at its peak of freshness*

## Our Vision

We will maintain an "uncompromising" commitment to our "micro-roasting" customers by:

- Serving our customers the way we would like to be taken care of.
- Providing our customers with equipment, supplies and information to satisfy all of their micro-roasting needs.
- Supplying high quality products engineered and manufactured in the USA.
- Delivering affordable equipment factory direct.



## Artisan X-e Base Model

Energy Efficient Fluid Bed  
Coffee Roasting System

### Artisan X-e Base Model Complete Roasting & Bean Cooling System Specifications

Roaster Production	60 lbs. per hour
Roast Time	8-12 minutes (manually adjustable)
Chaff Collection	Stand-alone chaff canister filter system
Bean Cooling	External 10 lb. capacity
Roast Air Temperature	Variable manual control Fahrenheit or Celsius
Bean Temperature Thermometer	Included
Roaster Power	60-amp, 240V single phase
Exhaust System Power	11-amp, 230V 60 Hz single phase
Roaster Heat	10,400 watts
Batch Size	2lb to 10lbs
Venting	Intake: 4" metal ducting (provided) Discharge: 5" metal ducting (not included)
Minimum Floor Space for full system	7' wide by 3' deep

### Dimensions & Weight

Roaster	Overall Height 61.25"
Exhaust Blower 1550 CFM	16.25" wide x 19" deep x 19.75" tall
Shipping Weight	300 lbs.
Shipping Dimensions	1 Pallet (40x48x40)

### Electricity Usage

Full 10 lb. load	0.4 kWh per pound
2 lb. load	1.0 kWh per pound

### Certification

UL
CE
NSF-4

Coffee Crafters  
708 S Clearwater Loop, Suite 105, Post Falls, ID 83854  
(509)228-6916 – [sales@coffeecrafters.com](mailto:sales@coffeecrafters.com)

\*Roaster comes complete with exhaust hood, bean thermometer, bean cooler and complete vent kit.

# Warranty and Guarantee

## Artisan X-e Base Model Warranty

Your Artisan X-e Base Model Roaster has been manufactured and tested to the highest quality standards by Coffee Crafters. This Limited Warranty covers defects in material or workmanship on new Artisan Roasters. The Warranty extends to the original purchaser only and is non-transferable. Only consumers purchasing roasters from Coffee Crafters may obtain coverage under our limited warranty.

Coffee Crafters warrants this product against defects in material or workmanship as follows:

- Under normal installation per Coffee Crafters instructions, use, service, and maintenance for a period of one year from the original purchase date, Coffee Crafters will replace at no charge, any product or part of the product that proves defective because of improper workmanship and/or material.

The specific warranties expressed are the ONLY warranties provided by the manufacturer. These warranties give you specific legal rights, and you may also have other rights which vary from state to state.

## What is Not Covered by the Warranty

1. Conditions and damages resulting from any of the following:
  - a. Improper installation, delivery, or maintenance.
  - b. Any repair, modification, alteration, or adjustment not authorized by the manufacturer.
  - c. Misuse, abuse, accidents, unreasonable use, or acts of God.
  - d. Incorrect electric current, voltage.
  - e. Improper setting of any control.
  - f. Use of risers (pedestals) that are not authorized by the manufacturer.
  - g. The Warranty is void if a product is returned with removed, damaged, or tampered labels or equipment, or any alterations.
2. The Warranty is void if the original serial numbers have been removed, altered, or cannot be readily determined.
3. Chaff Filters.
4. Products purchased for use other than roasting coffee.
5. Any food loss due to product failures.
6. Expenses for travel and transportation for product service.
7. Consequential or incidental damages sustained by any person as a result of any breach of these warranties. Some states do not allow the exclusion or limitation of consequential or incidental damages, so the above exclusion may not apply.

## If You Need Service

1. See the Maintenance/Troubleshooting section of this manual.
2. Visit our YouTube channel to find Maintenance and Troubleshooting videos for tips on fixing/replacing roaster parts
3. If you are still having issues with the roaster, give us a call or send us an email so we can figure out the problem with you.
  - Phone: 509-228-6916
  - Email: [info@coffeecrafters.com](mailto:info@coffeecrafters.com)

## 30-Day Complete Satisfaction & Money-Back Guarantee

We want you to be fully satisfied with every item that you purchase from Coffee Crafters. If you are not satisfied with an item that you have purchased, you may return the item within 30 days of purchase date for a full refund of the purchase price, minus the shipping, handling, or other additional charges.

## Return Instructions

Please note: For purposes of tracking and insurance, all returns must be shipped to Coffee Crafters.

1. Pack the item securely in the original package, if possible. Enclose the return portion of the original packing slip with the item.
2. All products must be returned in excellent condition, in original boxes, and with all paperwork, parts and accessories to ensure full credit.
3. All return shipping charges must be prepaid. We cannot accept C.O.D. deliveries.
4. Keep the Return Tracking Number from the package you are returning to ensure that the package is returned to the warehouse.
5. You can expect a refund in the same form of payment originally used for purchase usually within 10-15 business days of our receiving your returned product. Returned funds may reflect charges for incomplete components or damage materials. Delays may be experienced in the case of incomplete returns. Please note that your shipping costs will not be refunded.

## Receipt of Damaged or Defective Items

If you receive a damaged or defective item, contact Coffee Crafters Customer Service Department at 1-509-228-6916 immediately upon receiving the item. Please supply your order number, item number and tracking number from your original confirmation e-mail. Coffee Crafters will also need your e-mail address and phone number.

A defective item may be repaired or replaced within 30 days of purchase under Coffee Crafters Warranty.

# Assembly and Installation

## Assembly Introduction

Your Artisan X-e Base Model roaster comes mostly assembled. The following instructions will help you complete the assembly process correctly.

Before you start the assembly process you must select a suitable location for the Roaster and Blower System. The Blower System can be installed in any location within 10 feet of the Roaster including on the other side of a wall. You may prefer this installation method if the noise is an issue. The customer must supply the 5" rigid ducting for outside venting. If you decide to put the Blower System in a different location additional vent pipe and fittings will be required. Make sure to check with local codes for venting requirements as noted in the ventilation installation section of this manual (Maintenance and Troubleshooting). When correctly installed, the exhaust gas temperature will not exceed 170° Fahrenheit.

The Roaster must be positioned on a flat smooth surface, do not install on carpet. Make sure the Roaster has at least a 6-inch gap between the back vent pipes and the wall.

## Hardware Packages

Your Artisan X-e Base Model roaster comes with all the fittings and hardware needed to install the chaff collector, roaster, bean cooler and exhaust blower. Not included is the electrical cord or ducting on the discharge side of the exhaust blower. A complete list of included hardware and fittings and listed below.

***Please Note: ALL HARDWARE is in one zip-lock bag taped to the Hopper Support Mast***

- |  |  |
|--|--|
| 1. Hopper Support Mount<br>(6) 8-32 x 3/8 screws   | 3. Hopper thermometer mount<br>(1) Small zip tie<br>(1) Sticky Mount Block |
| 2. Base Model Hardware Kit<br>(1) Carriage bolt, washer, and wing nut<br>(2) #10 kep nuts<br>(1) aluminum spacer |  |



# ASSEMBLING YOUR ARTISAN X-e BASE MODEL ROASTER



## ACCESSORY KIT



## INSTALLING ROASTER HOPPER SUPPORT

ITEM#	PART#	DESCRIPTION	QTY
1	A9-RBA-0000	ROASTER BODY ASSEMBLY	1
2	A9-RHS-1000	ROASTER HOPPER SUPPORT	1
3	8-32 X 3/8" SCREW	-	6

**DO NOT REMOVE OR ADJUST THE  
HOPPER MOUNT PLATE.**

This is factory adjusted to insure a  
proper seal between your hopper and the  
roast air chimney.  
REMOVE STICKER AFTER  
INSTALATION



Install hopper mount and mount base using six 8-32 x3/8" stainless screws as shown above.  
Screws are in your hardware kit bag.

## INSTALLING BASE MODEL HOOD SUPPORT MAST

ITEM#	PART#	DESCRIPTION	QTY
A	A9-RBA-0000	ROASTER BODY ASSEMBLY	1
B	A9-HSM-1000	HOOD SUPPORT MAST	1
C	10-32 KEPS NUT		2
D	CARRIAGE BOLT		1
E	WING NUT		1
F	WASHER		1
G	SPACER		1

#1, D



#1, D & G

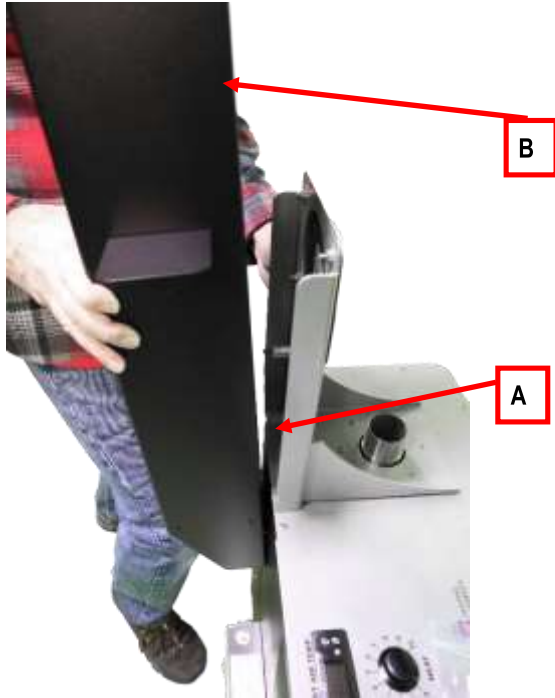


## ASSEMBLY INSTRUCTIONS

1. Install 2 ¼" x ¼" x 20 carriage bolt (**Item D**) through the roaster hopper support as shown. Slide the spacer (**item G**) over the carriage bolt.

## BASE MODEL HOOD MAST INSTALLATION CONTINUED

#2



#3



## ASSEMBLY INSTRUCTIONS CONTINUED

2. Slide the mast (**Item B**) over the 2 protruding studs on the back of the roaster (**Item A**) and **item G**, the carriage bolt. Secure the studs with 2 – 10/32 keps nuts (**Item C**). Finger tighten only.
3. Taking the washer and wing nut (**Item E & F**) insert your hand inside the exhaust mast and attach to the carriage bolt, hand tighten.

## INSTALLING THE HOPPER

Once you have attached your mast and hood, you are ready to attach the hopper to the hopper mount support.

With a paper towel and the can of silicone lubricant, spray a thin layer of silicone on the face plate, catching the drips and evenly coating the base plate.

Likewise, spray the metal hopper key and disc on the back of the hopper, making sure to catch the drips. You are now ready to mount the hopper on the hopper mount.



Facing the hopper mount, hold the hopper with both hands turning the hopper to your left. You will line up the back of the hopper key with the keyhole on the back of the hopper mount plate as shown in the photos below. Once the key is inserted into the keyhole, allow the hopper to slide downwards and turn it to the right into an upright position, lifting slightly to sit the hopper on the roast chimney.



## Installing the Chaff Guard

There is a screw, washer, and keps nut on the back edge of the chaff ring. Remove and set aside until later.

Facing the hopper, hold the chaff guard with the small tab and hole positioned on the left. There are tabs under the rim of the chaff guard. These grip the edge of the hopper once in position.

Starting from the front of the hopper, slide the back edge of the chaff screen over the front edge of the hopper, pushing the chaff guard fully onto the top of the hopper.

Make sure the small tab is to the left, near the left hopper handle. Take the screw, washer and nut and insert them back into the hole at the back of the chaff guard. The washer will be below the rim of the hopper, tighten down the screw and nut to secure the chaff screen to the hopper.



## Thermometer

Your thermometer will be placed on the Thermometer bracket above the left handle.

The Digi-Sense Thermometer is very easy to operate (pictured). The large display makes the bean temperature reading easy to see. There are only a few basic operating functions.

1. The meter has an auto off function and will power down after 30 minutes with no key operation. To disable the auto power off mode, press and hold the “H” and “Power” keys at the same time. The clock dial in the upper left corner of the screen will disappear and the auto off will be disabled.
2. When the battery voltage is under the proper operation requirements the low battery symbol will show on the LCD screen and the battery will need to be replaced.



The thermometer comes to you with the battery and thermocouple probe installed and tested. Velcro has been applied to the back of the thermometer. To install it on the thermometer bracket, remove the plastic from the Velcro and install on the bracket as shown in the picture above. The bottom of the thermometer should be even with the bottom of the thermometer bracket.



## Mounting the Thermometer Bracket to Hopper Screen

**Step 1:** Attach bracket to screen chimney with 8-32 X 3/8" screw and keps nut.



**Step 2:** Peel the sticker off the back of the thermometer Velcro strips.



**Step 3:** Secure thermometer to thermometer bracket as shown and press firmly.



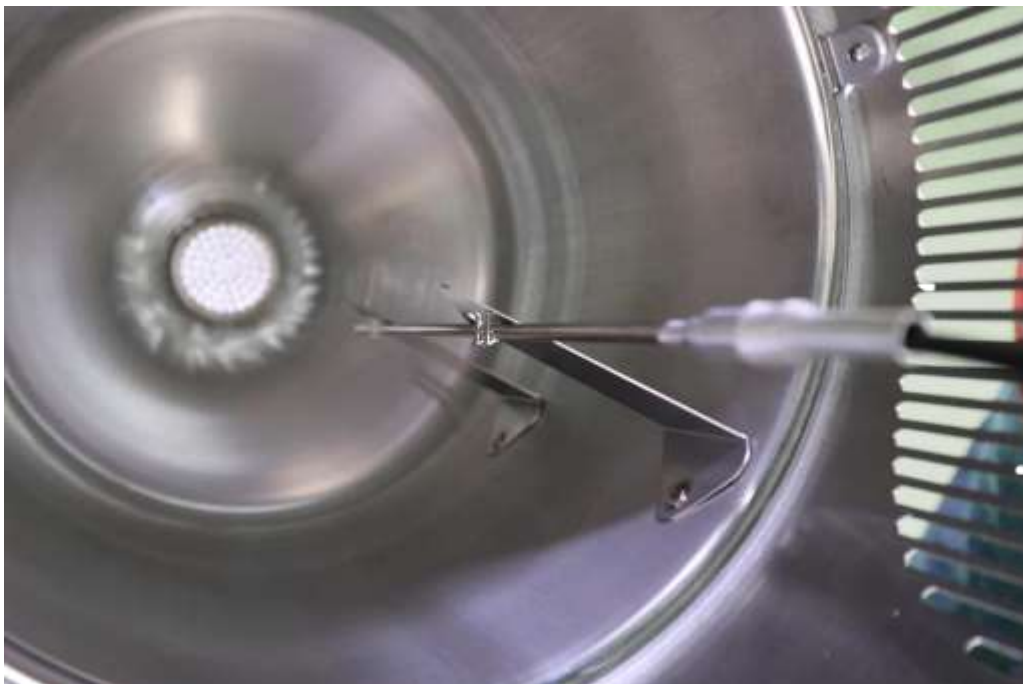
**Step 4:** Attach the cable guide to the back of the bracket





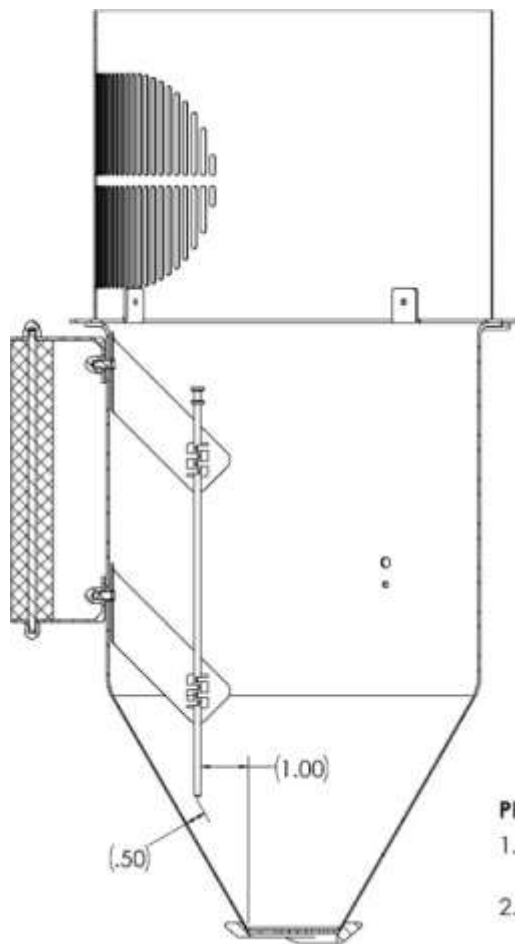
## THERMOCOUPLE PROBE POSTIONING

**Step 1:** Tilt the hopper to the left for easy access. Slide thermocouple probe through probe bracket prongs as illustrated in “Proper Probe Positioning Diagram” on the next page.



## Proper Probe Positioning Diagram

The Thermocouple wire will extend down into the Hopper. Place the wire into the notch on top the screen frame. Take the probe and insert it into the probe bracket. You may need to adjust the fingers on the probe bracket to hold the probe securely. It is critical that the probe tip is  $\frac{1}{2}$ " away from the hopper side wall and 1" from the hot air flow coming up from the bottom of the hopper.



### PROBE POSITIONING NOTES:

1. KEEP PROBE APPROXIMATELY  $\frac{1}{2}$ " AWAY FROM HOPPER WALL TO AVOID TRAPPING BEANS.
2. KEEP PROBE APPROXIMATELY 1" AWAY FROM SUPER HEATED AIR FLOW.

**Step 2:** Place thermocouple wire into notch on top portion of chaff guard. Bring wire behind thermometer and plug into bottom of thermometer being careful to insert it into the correct slots.



**Step 3:** Secure thermocouple wire to the back of the thermometer bracket with the post and tie wrap provided.



## INSTALLING CONDUIT AND CORD ROUTING

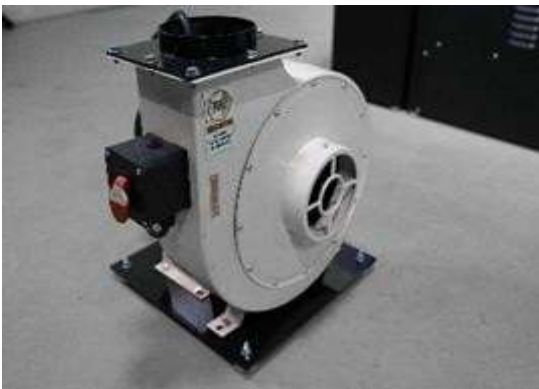


1. Install the electrical cord or rigid conduit to the power distribution block on the back of the roaster. For rigid conduit connection remove the cord grip and install the proper conduit connector.

***Note: We recommend installing a pigtail and plug to ease in moving the roaster for cleaning.***

## INSTALLING EXHAUST BLOWER

1. You will need to purchase the proper electrical plug for your plug in and attach it to your blower wire.
2. Place the 6 X 4 X 4 Wye on the intake side of the blower. Position it to best suit your roaster exhaust hose positions. Secure the wye with the self-taping screw provided you (attached to the wye in a plastic bag).
3. Position the exhaust blower within 6-feet of the plenum and secure the other end of the 6-inch flex hose to the side intake of the exhaust blower. Use the 6-inch hose clamp to secure the hose. Make sure to tighten the hose clamp so the flex hose stays secure during operation.
4. The exhaust blower comes with a 5-inch flange on the top discharge outlet. We recommend using rigid 5-inch metal ducting from this flange to the outside.
5. ***VERY IMPORTANT! All of the duct joints and seams on the discharge side of the blower must be sealed with high temperature tape. The discharge exhaust ducts are under pressure and will leak smoke into the roasting area if not sealed.***



## **INSTALLING EXHAUST BLOWER CONTINUED**

**NOTE:** Some installations may require longer runs to access a through wall fitting to the outside atmosphere. For longer runs please consult the chart below outline lengths and deductions for elbows.

To reduce noise in the roasting area, install the exhaust blower under an insulated enclosure or on the other side of a wall. The exhaust blower motor is air cooled so make sure to not seal it completely without an intake air source.

### **Recommended Duct Length with Elbows**

5" Exhaust Tube	0 elbows	1 elbow	2 elbows	3 elbows	4 elbows
Rigid Metal	60 ft.	52 ft.	44 ft.	32 ft.	28 ft.
Semi rigid Metal	48 ft.	40 ft.	32 ft.	24 ft.	20 ft.

6" Exhaust Tube	0 elbows	1 elbow	2 elbows	3 elbows	4 elbows
Rigid Metal	90 ft.	80 ft.	70 ft.	60 ft.	55 ft.
Semi Rigid Metal	85 ft.	70 ft.	55 ft.	45 ft.	35 ft.

## INSTALLING FLEX HOSE

ITEM#	PART#	DESCRIPTION	QTY
1	A9-RBA-0000	ROASTER BODY ASSEMBLY	1
2	A9-CCA-0000	HOOD AND MAST	1
3	A9-BCA-0000	BEAN COOLER ASSEMBLY	1
4	FLEX HOSE A	MAST TO CHAFF COLLECTOR TOP	1
5	FLEX HOSE B	CHAFF COLLECTOR LOWER TO BLOWER	1
6	FLEX HOSE D	BEAN COOLER TO BLOWER	1



1. Your hardware kit includes a 20' section of 4" aluminum flex hose and six - 4" hose clamps.
2. Make sure to fully extend the flex hose when cutting your hose sections.
3. Cut the 3 hose sections to the lengths suit your roaster positioning. Secure each end using the 4" hose clamps provided. Make sure each hose section is seated completely over the duct flange before tightening the hose clamp.



## Ventilation Installation

The Artisan X-e Base Model roaster must be exhausted in accordance with the manufacturer's instructions as documented in the prior section of this manual. The roaster exhaust system must be independent of all other systems.

## Exhaust Penetrations

Any wall or ceiling penetration of ducts that transfer roaster exhaust must meet the International Building Code fire-resistance rating and cannot be located within any fire-blocking\* and/or draft-stopping\* areas. Unless such duct work is constructed of galvanized steel or aluminum of a thickness specified in Section 603.3 of the International Building Code and the fire-resistance is rating is maintained.

\*Fire-blocking: Prevents movement of flame, smoke, gases through concealed spaces. Primarily addresses vertical movement.

\*Draft-stopping: Prevents movement of smoke and gasses through concealed spaces. Primarily addresses horizontal movement.

## Cleanout

All ducting from the blower discharge to the outlet terminal must have a means for cleanout. Exhaust duct cleaning is required for all coffee roasting installations. Inspect exhaust tubing frequently. Clean or replace if excessive build up is present.

## Maximum Run Length

Maximum 5" diameter exhaust run shall not exceed 50' (feet) from the exhaust blower to the outlet terminal. For every 45° bend included in the exhaust duct path, 2 ½' (feet) must be deducted from the maximum of 50' duct work. For 90° bend included in the exhaust duct path, 5' must be deducted from the maximum of 50' duct work.

Example: There are two (2) 45° bends included in the exhaust duct path. The total maximum run length for a 5" exhaust duct is now 45' (feet).

## Blower Intake to Roaster Ducting

Flexible ducting is acceptable from the roaster/chaff canister to the plenum. Flex ducting must be all metal. DO NOT USE plastic dryer ducting or aluminum flex duct with plastic liner.

## Blower Discharge Ducting

USE ONLY RIGID ducting from the blower discharge to the outlet terminal.

## Exhaust Gas Temperature

The exhaust gas temperature must not exceed 170° Fahrenheit (76.6° Celsius).



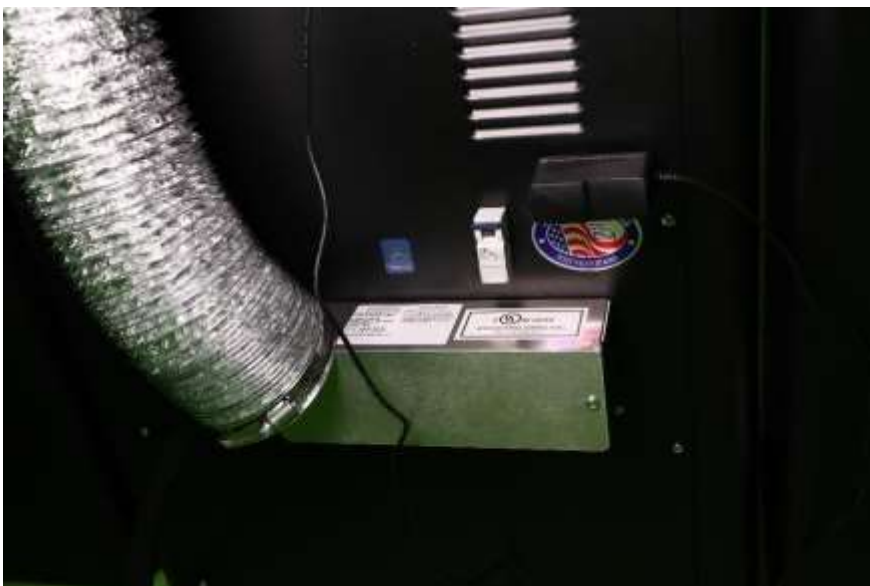
## Light Kit Installation

Take your light kit out of the box removing the plastic sheath. Place the magnetic base on the bracket attached to the mast.

Position the light as shown below for optimum brightness inside the hopper. DO NOT put the light through the hole on the hopper. This will cause the light to melt!



Plug your light cord into the back of the roaster. The system power switch must be on in order for the light to receive electricity. You can then use the inline switch to turn on your light.



## Temperature Switch

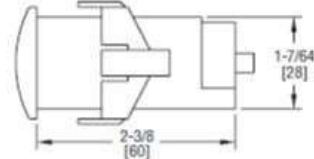
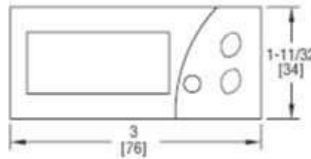
The information contained here originated from the manufacturer, LOVE.

Bulletin E-90-TCS



### Series TCS Thermocouple Switch

#### Specifications - Installation and Operating Instructions



**Monitor and control temperature** in heating and cooling applications with the Series TCS Thermocouple Switch. The Series TCS offers a wide temperature range, two selectable alarm sets, and an internal buzzer indicating alarm condition or error. The user can define set point, heating/cooling regulation, cycle time, alarm configuration, load status, and ambient probe adjustment. The thermocouple switch features password protection and error/alarm messaging. Temperature and output status is indicated on the bright red LED display. Use the configuration key (sold separately) to quickly program multiple units. The Series TCS includes a fitting clip for panel mounting, gasket, rear terminal cover and instruction manual.

#### INSTALLATION

**Note:** Unit must be mounted away from vibration, impacts, water and corrosive gases.

- Cut hole in panel 2.80 x 1.14 inches (71 x 29 mm).
- Apply silicone (or rubber gasket) around the perimeter of the hole to prevent leakage.
- Insert unit into hole of panel.
- Slide removable fitting clips onto unit from the back until secure to panel.
- Remove back cover to wire unit.
- Wiring diagram is displayed on the top of the unit.
- (Note: PROBE CABLE LENGTH MUST NOT EXCEED 238 ft (100 m). DO NOT INSTALL PROBE CABLE NEAR POWER CABLES).
- Replace cover once wiring is complete.

#### SPECIFICATIONS

**Probe Range:** 32 to 999°F (0 to 700°C) for Type J thermocouple; 32 to 999°F (0 to 999°C) for Type K or S thermocouples.

**Input:** Type J, K or S thermocouple.

**Output:** SPDT relay rated 16A @ 240 VAC resistive.

**Horsepower Rating (HP):** 1 HP.

**Control Type:** ON/OFF.

**Power Requirements:** 115 VAC, 230 VAC, 12 VAC/VDC or 24 VAC/VDC (depending on model).

**Accuracy:** ±1% FS.

**Display:** 3-digit, red, 1/2" (12.7 mm) digits, plus sign.

**Resolution:** 1°.

**Memory Backup:** Nonvolatile memory.

**Temperature Limits:**

Ambient: 32 to 158°F (0 to 70°C);

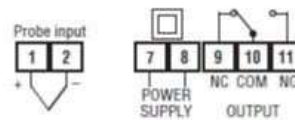
Storage Temperature: -4 to 176°F (-20 to 80°C).

**Weight:** 2.3 oz (65 g).

**Front Panel Rating:** IP64.

**Agency Approvals:** CE, cUR, UR.

#### WIRING DIAGRAM



©Copyright 2014 Dwyer Instruments, Inc.

Printed in U.S.A. 2/14

FR# R0-443801-00 Rev.1

**LOVE CONTROLS DIVISION**  
**DWYER INSTRUMENTS INC.**  
P.O. BOX 338 - MICHIGAN CITY, INDIANA 46360, U.S.A.

Phone: 219/879-8000 [www.love-controls.com](http://www.love-controls.com)  
Fax: 219/872-9057 e-mail: [love@love-controls.com](mailto:love@love-controls.com)

## Helpful Tips

1. Wash and completely dry your Hopper and Bean Cooler Tray prior to use. Go to the Maintenance and Troubleshooting section for instructions on proper cleaning of the Artisan X-e Base Model Roaster.
2. Your roaster does not require preheating.
3. Visit our website for roasting tips, the green bean distributor map, and more!



[www.coffeecrafters.com](http://www.coffeecrafters.com)

You are now ready to roast coffee. Proceed to the next section of this manual for initial testing and roasting instructions.

# Roasting

Before roasting your first batch of coffee it's important to orient yourself with proper safety procedures. Treat your roaster the same as you would a cook top range. During the roast your roast hopper gets as hot as any pot on your stove. The air that roasts your coffee reaches temperatures over 500° degrees F.

## Roast Coffee in 6 easy steps:

1. Check the Chaff bag
2. Turn on Exhaust Blower
3. Load Beans into the hopper through the hood with the bean loader
4. Turn on System Power Switch
5. Set Bean Loft
6. Turn on heating element

### Step 1: Check the Chaff Bag

Ensure chaff bag is secured in place and less than 50% full before roasting.

### Step 2: Turn on Exhaust Blower

Never run your roaster without the chaff/exhaust blower running. The blower keeps the machine cool and prevents chaff, smoke, and heat from venting into your roast area.

The on/off switch is located on the front or side of the blower motor. This directs all the suction through the hood, so chaff does not escape.



**Your Artisan X-e Base Model Roaster does not require preheating.**

### Step 3: Load Beans in Top Hopper

Make sure your air loft adjustment is off prior to pouring in the beans.

Pour the beans into bean hopper using your green bean loader. We recommend using a 2-gallon food grade bucket for the pouring process. It will hold 10 lbs. of green beans.



### Step 4: Turn on System Power Switch

The system power switch is the single red switch to the left. As a safety feature the heat elements cannot be turned on with the system power switch in the off position.



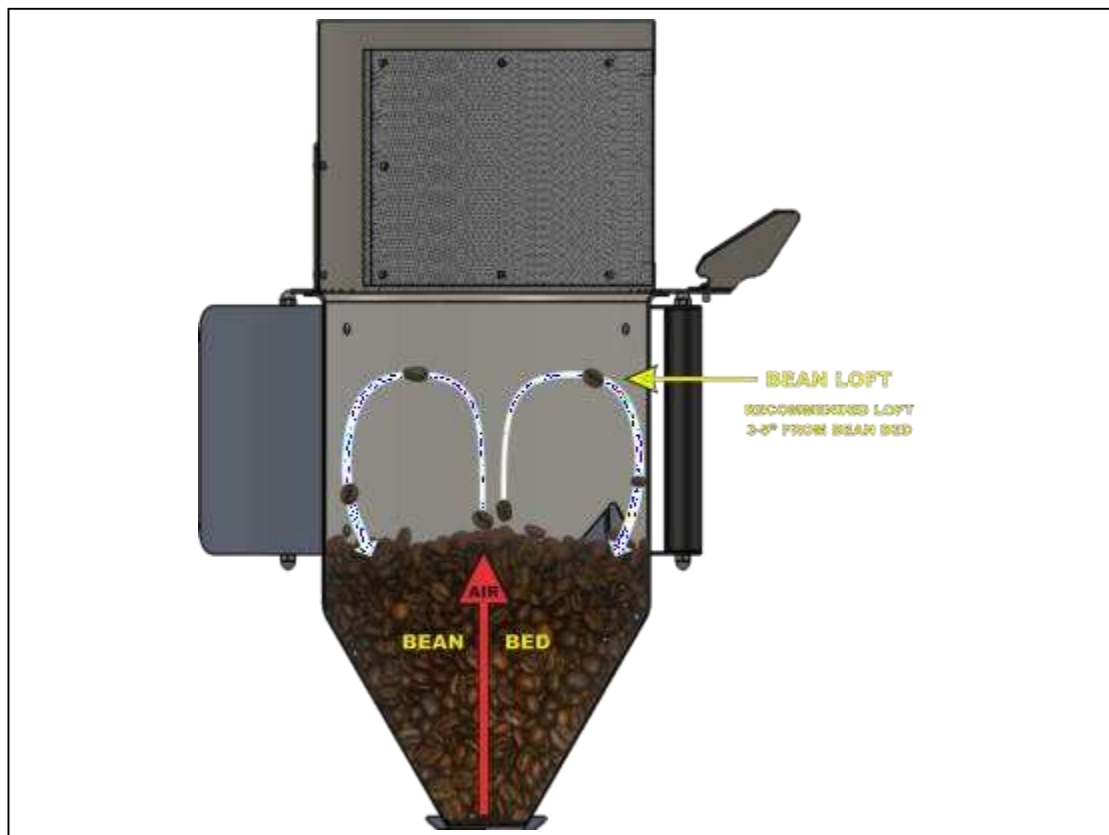
## Step 5: Set the Bean Loft

The bean loft blower knob is marked low to high. **Remember; never turn the system power on until the bean loft knob is turned all the way to the low position.** This prevents beans from being blown out of the hopper. Slowly turn up the air by turning the knob clockwise. Practice this several times before turning on the heat to familiarize yourself with the feel of lofting beans.

Set the bean loft 3-5" above the bean bed.

### CAUTION:

Never let the beans stop lofting with the heat elements on. You will burn your beans and possibly damage your Roaster.



## Step 6: Turn on Heating Element

1. Turn on the heating elements switch.
2. Use the heat adjustment knob (measured from 1 to 10) below the Temperature Controller to set the heat for your batch size.
3. Re-adjust your bean loft if needed-sometimes the loft decreases after the heat switch is turned on.

### Roasting Recommendations:

BATCH SIZE IN POUNDS	HEAT SETTING
2	3.5 to 4
3-4	5 to 5.5
5-6-7	6 to 7.5 (warm)
8-10	8 to 10

**NOTE:** These are only recommendations and may vary based on altitude, humidity, line voltage and ambient air temperature.



As your roast progresses your bean loft will rise because the beans double in size and get lighter. You can progressively turn down the bean loft to maintain 3-5 inches above the bean bed.

You can increase or decrease the heat setting to achieve the temperature you need.

Roasting times may vary due to room temperature, or if machine is warm or cold. Always monitor the batch while roasting, NEVER leave unattended and watch the bean temperature to achieve the desired roast. You will quickly learn which settings work best for your roasting style.

If roasting below a 2lb batch, the bean temperature may not read accurately.

Roasting on the Artisan X-e Base Model is very easy. Never leave your roaster unattended. If you lose your bean loft you will ruin your batch and possibly damage your Roaster. Coffee beans will catch on fire if they stop circulating.



## Roasting Complete: Cool the Beans

Coffee beans must be cooled quickly after you reach your desired bean temperature. You can see into the hopper as the roast progresses, but a good rule of thumb is to stop your roast a few degrees before you reach your desired temperature. With the light shining in the hopper, the beans look lighter than they do when removed from the hopper.

1. Open the bean cooler blast gate.
2. Turn off the Heat element switch.
3. Turn down the loft if needed.
4. Lift the hopper and rotate to the right to empty the beans into the bean cooling tray.



#4



#1

Pull knob out for cooling. Open prior to dumping Roasted beans. Close after the cooling cycle.



With the beans in the cooling tray, stir the beans occasionally with a stainless-steel spoon to make sure no hot spots remain in the corners. As you stir your beans, this is a good time to check for any rocks or foreign objects. Cooling takes about 1 minute for smaller loads and about 2 ½ minutes for larger loads.

After your beans are sufficiently cooled down, return the cooling knob to its original position closing the air tube under the perforated tray. Our tray is designed to be removed for easy pouring of roasted beans.



# Coffee Bean Education

## Proper Storage of Green Coffee Beans

The two most important variables for storing your beans are humidity and temperature.

Your green beans will keep for over 2 years when stored properly.

Some good tips to keep in mind:

- Store beans between 50-85° F (If the temperature is comfortable for you, it's comfortable for your beans)
- If you purchased full bags, keep beans in jute bag they came in for good breathability
- Keep your beans off the ground (wood pallets work best). This helps promote allaround air circulation and prevents condensation
- Keep away from pets
- Place beans away from sink and water sources

Things to avoid:

- High humidity
- Changes in temperature
- Direct sunlight

If you are purchasing smaller quantities and don't plan on storing your beans for long periods of time, storing your beans in food grade buckets will work well. These Gamma screw lids give an airtight seal and are easy to open/close (available on Amazon).



Another great, but expensive, storage option is to keep beans in vacuum sealed bags. Vacuum packed beans do not need to be monitored as much since they are not exposed to oxygen and atmospheric moisture.

## Green Coffee Bean Abbreviations and Meanings

**SSFC** – Strictly Soft Fine Cup – Grown at relatively low altitudes (under 1200 meters). These beans mature quickly and produce a lighter, less dense bean. This term also means the beans are free of hard rioy taints. Fine cup means it is a specialty grade coffee.

**RFA** – Rain Forest Alliance – Meets the standards that are intended to protect the environment and the rights of workers.

**FTO** – Fair Trade Organic – Certified as a fair-trade bean with Organic classification.

**FT** – Fair Trade – Certified as a fair-trade bean.

**EP** – European Preparation – These beans are hand sorted to remove any defective beans and foreign material.

**SHB** – Strictly Hard Beans – Grown at an altitude above 1350 meters.

**SWP** – Swiss Water Process – Decaffeinating process that includes a “flavor charged” water. 100% chemical free.

**MWP** – Mountain Water Process – Decaffeinating process that results in flavorful beans that are 99.9% caffeine free.

**MC** – Methylene Chloride – Used to decaffeinate coffee and some believe it to maintain coffee flavor better than other processes.

**EA** – Ethyl Acetate – An ester found naturally in fruits and vegetables that is used to decaffeinate coffee.

**SHG** – Strictly High Grown – This classification is higher than HB (Hard bean).

**AA** – Reference to a 17/18 screen size.

**AB** – Refers to size. AB consists of both A and B coffee beans; screen sizes 15 and 16. AB are small than AA and not as valued.

**Fancy** – Refers to better quality than average specialty quality for Arabica beans.

**17/18** – Refers to screen size. The larger bean size generally correlates to a higher quality bean.

**Rioy Taints** – Defect in the bean resulted from an over ripened cherry.

**Quaker** – Defect in bean. Unripe cherry.

# Maintenance and Troubleshooting

## Maintenance

Your Roaster requires periodic maintenance and cleaning. Maintenance and cleaning will be dependent on the amount of coffee you roast.

### Chaff Bags

Every time you roast, inspect the condition of the chaff bag. The suction works best when the bag is less than half full and clean. Empty your bag often. When the bag becomes covered in excess chaff dust, replace with a clean bag. Dirty Chaff bags can be washed with a mild detergent and air dried completely to use again.

Inside the Chaff Collector unit can be vacuumed after the chaff bag is removed for cleaning.



### Roast Hopper Cleaning

Remove the Thermometer from the Thermometer bracket. Take your hopper to the sink and wash with hot water and dish soap. **Be careful of the edges on the probe bracket they could cut you during washing.** Rinse and dry. You do not want any water to drip down into the heat chamber after you wash the hopper. Replace the Thermometer and probe, being careful to adjust the probe to the proper distance from the hopper wall, ½" is enough for roasted beans to pass under it. See probe placement diagram for actual dimensions.

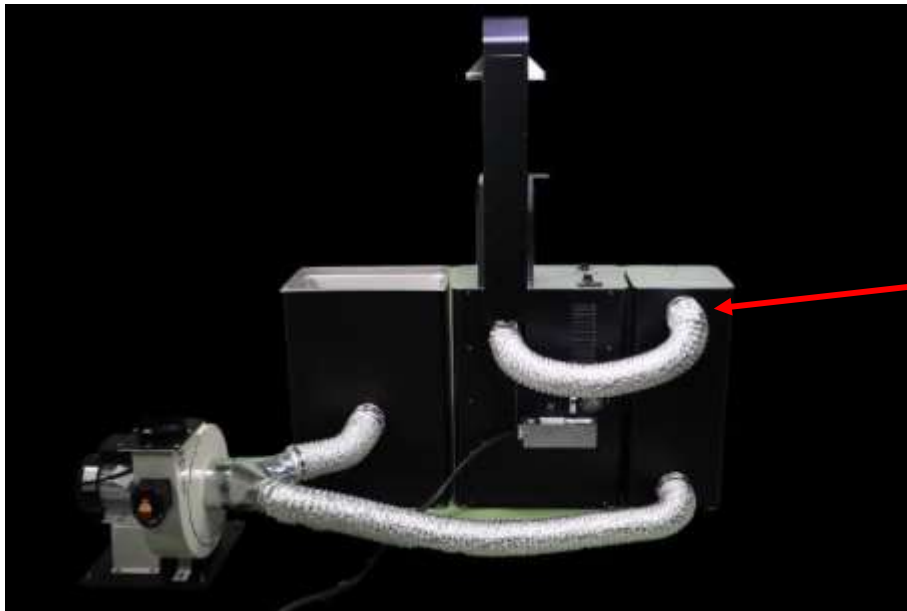
### Chaff Guard

The Chaff Guard can be taken to a sink and washed with a gentle brush in hot soapy water. Let air dry until completely free of water before using it to roast.

### Bean Cooling Tray

With use, especially with darker roasts, you will notice a buildup of oils inside your cooling tray. Remove the tray and wash with warm soapy water, rinsing and drying well. When the tray is removed from the cooling unit, take this time to clean out any beans that have fallen into the cooling void under the tray. A vacuum will remove the dust and beans then you can wipe out this area with a damp cloth.

## Mast Tubing Maintenance



Remove this ducting to see the interior of the flex tube.

Replace Mast Flex Ducting when dirty. This can be check by removing the duct on the upper chaff collector as indicated in the image above.

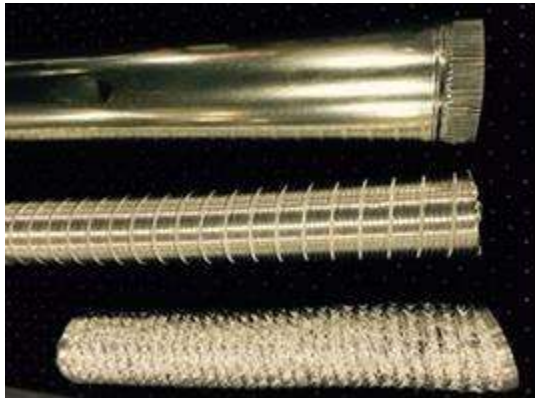
## Taking the Hopper Off

Rotate hopper 90 degrees to the left and lift slightly and pull towards you to remove the hopper.

\*Note- it's easier to look behind the hopper to see the key rotating into removal position.



## Exhaust Tubing



← Rigid Tubing

← Semi-Rigid Flex Tubing

← Flexible Tubing

**\*\*IMPORTANT- Make sure to unplug the blower before attempting any of the following steps\*\***

You will need to access the inside of the solid exhaust tubing to be able to run a brush down the inside of the tubing. If you have elbows in your exhaust tube line, you may have to take apart your line to fully clean the exhaust tubes.

After the solid tubing is cleaned, inspect the inside of your blower prior to reinstalling the tubing. Take a brush and go over each fin on the inside of the blower. Once everything is reattached, turning on the blower will remove the debris.

Depending on how many pounds (lbs.) of beans you roast daily will determine how often you change the flexible tubing. The buildup of chaff dust can present a fire hazard. When the inside of the tubing is completely covered with the dust, it is a good time to replace it.

## Exterior Surfaces

It is sufficient to clean the lid by wiping down its surface with a damp cloth. Never use an overly wet towel to clean the lid. Any excess liquid could damage electrical components.

The body of the Roaster can be washed down with a damp cloth or mild detergent. Do not use industrial spray cleaners/degreasers on your roaster.

## Troubleshooting

This portion of the manual is intended to provide guidance for roaster owners and qualified repair persons working on the Artisan X-e Base Model.

Mechanical and operational issues most commonly experienced by customers are addressed. The Artisan X-e Base Model has proven to be a very reliable machine but like all mechanical devices, things will go wrong.

Coffee Crafters roasters were designed from the ground up to be very easy to operate and maintain. All wiring is color coded and labeled. Additionally, videos are available on changing most of the machine components.

Coffee Crafters maintains a full inventory of replacement parts. Please refer to the Parts List section of this manual when ordering. Your machine serial number can be found on the top of the power distribution block on the back of your machine. Please include your machine serial number when making inquiries about your machine. Coffee Crafters maintains a history of your machine accessible with your machine serial number.

Problem	Cause(s)	Solution
Exhaust blower starts to lose suction	<ol style="list-style-type: none"><li>1. The chaff bag is dirty.</li><li>2. An obstruction in the vent pipe.</li><li>3. The bean cooler blast gate is open.</li><li>4. Hood blast gate is open.</li></ol>	<ol style="list-style-type: none"><li>1. Replace the dirty chaff bag with a clean one.</li><li>2. Check the vent pipe from the blower discharge through the through wall fitting. Remove obstruction or replace damaged duct pipe.</li><li>3. Close the bean cooler blast gate while roasting.</li><li>4. Close blast gate.</li></ol> <p>Note: The most common cause for a loss in exhaust suction is a dirty chaff filter bag. The bag will plug much faster with darker roasts which produces oily residue captured by the bag.</p> <p>The filter bags are machine washable. Check filter bags often and replace when dirty.</p> <p>Clean filter bags reduce exhaust temperature and keep your machine running smoothly.</p>

Problem	Cause(s)	Solution
Bean Loft motor won't start.	<ol style="list-style-type: none"> <li>1. System power switch is in the "off" position.</li> <li>2. Faulty system power switch.</li> <li>3. SSR-3 has failed.</li> <li>4. Faulty potentiometer.</li> <li>5. Tripped system power fuse.</li> </ol>	<ol style="list-style-type: none"> <li>1. Ensure system power switch is in the "on" position.</li> <li>2. Check system power switch voltage when in the 'on' position. If no voltage, replace switch.</li> <li>3. Check SSR-3 voltage output. If no voltage output, replace SSR-3.</li> <li>4. Check motor speed control potentiometer for linear resistance. If ohms of resistance do not reduce to "0" when potentiometer is turned all the way up, replace potentiometer.</li> <li>5. Check for tripped system power fuse located on the back of the machine.</li> </ol> <p>Note: A tripped system power fuse is an indication that a fault has occurred in the system.</p> <p>If by resetting the fuse, it does not come on, call the manufacturer.</p>



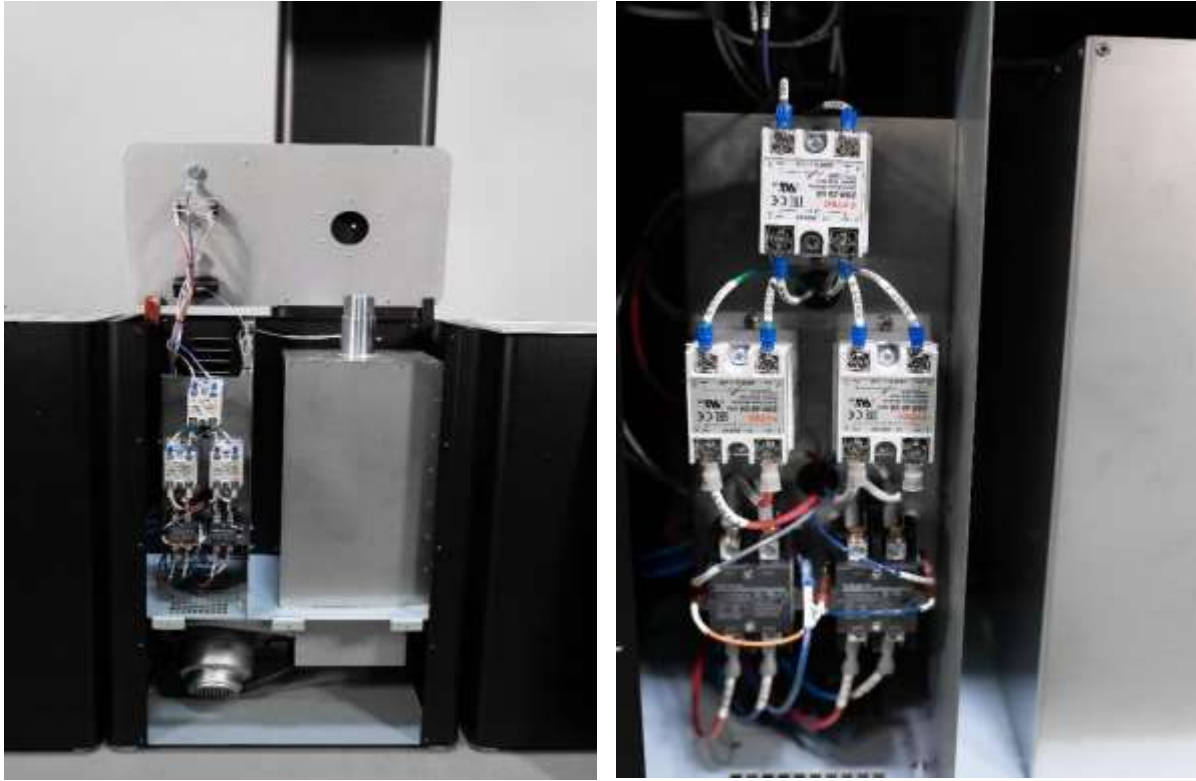
Problem	Cause(s)	Solution
Bean Loft motor powers up but elements won't turn on.	<ol style="list-style-type: none"> <li>1. Heat element switch failed.</li> <li>2. Faulty connector on input side of heat switch.</li> <li>3. Temperature controller setting.</li> <li>4. Faulty temperature controller.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace heat element switch.</li> <li>2. Replace connector and heat switch.</li> <li>3. Check the roast air temperature control setting. Roast air temperature must be set higher than your desired ending bean temperature.</li> <li>4. Replace temperature controller.</li> </ol> <p>Note: The system power switch supplies power to the input of the heat switches when in the "on" position. If the heat elements do not come on when the heat switch is turned "on", check the voltage on the output of the heat switch (center terminal). If no voltage, replace switch.</p>

Problem	Cause(s)	Solution
Speed control knob will not reduce bean loft motor RPM.	<ol style="list-style-type: none"> <li>1. SSR-3 has failed.</li> <li>2. Motor speed control potentiometer has failed.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace SSR-3.</li> <li>2. Replace motor speed control potentiometer.</li> </ol>

Problem	Cause(s)	Solution
Both elements running but roasts take too long.	<ol style="list-style-type: none"> <li>1. Ambient air temperature too low.</li> <li>2. Low line voltage.</li> </ol>	<ol style="list-style-type: none"> <li>1. Roast smaller loads until you identify maximum load size where machine can reach optimum roast air temperature.</li> <li>2. Install a buck boost transformer.</li> </ol> <p>Note: Roasting in cold environments below 50° Fahrenheit will increase roast times. We suggest roasting in an enclosed, heated environment in cold weather.</p> <p>The roaster does not perform well below 215-line voltage. If you confirm that both heat elements are running but have trouble achieving your desired roast air temperature with full loads, have a qualified electrician check your line voltage under load.</p>

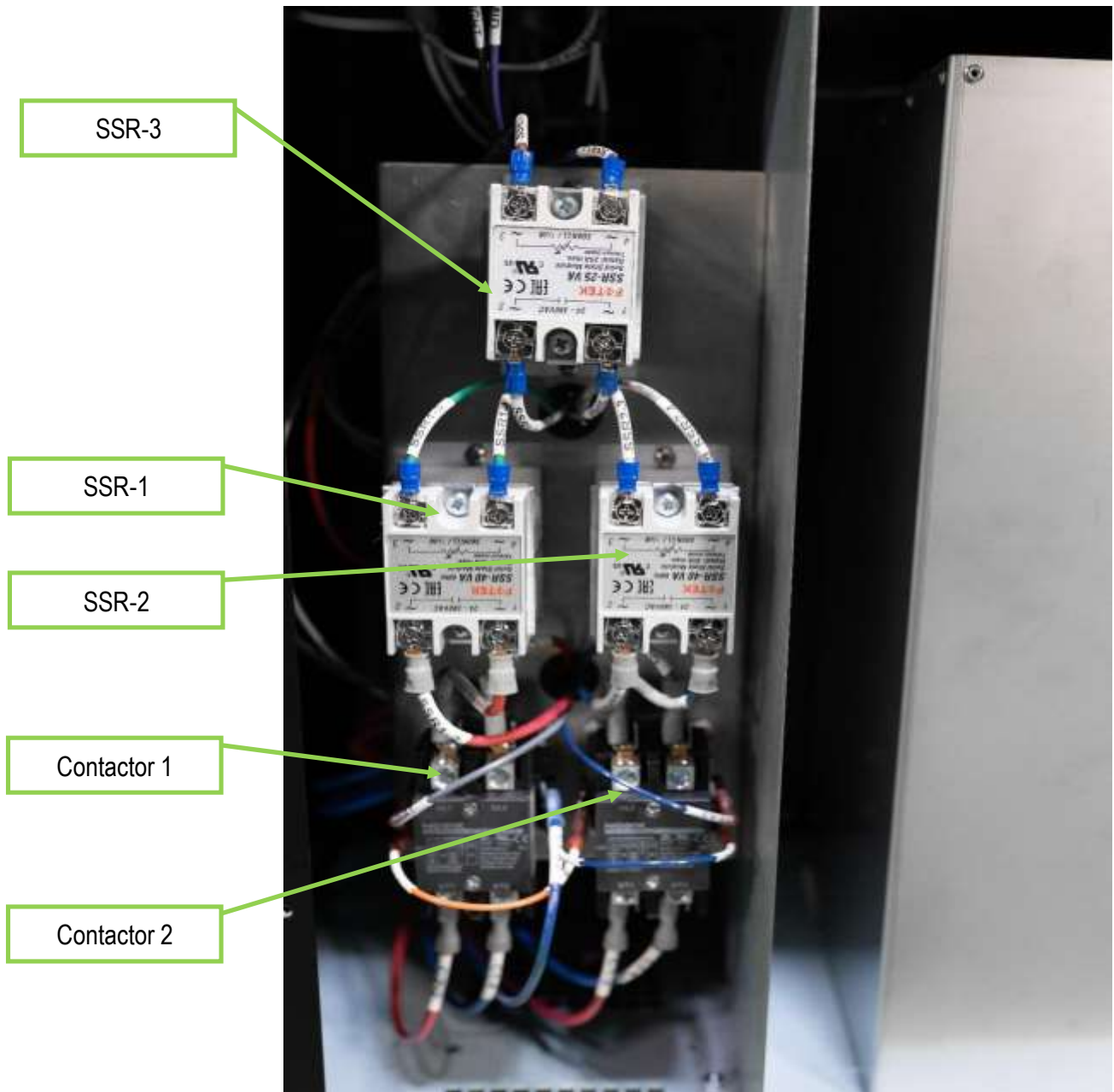
## Troubleshooting Figure 1.1

Image of Roaster with the lid up and the front panel removed.



Wiring connection of controllers underneath the lid.





Note that the SSR's are installed with the writing upside down. Potentiometer connections are on the top, power connections are on the bottom.



**SSR 3**

**Motor Speed Control Module**



**SSR 1 and 2**

**Heat Control Modules**



**Noark Contactors**

## REV B EUROPE/UK/NZ/AUSTRALIA 240V AC, 50 HZ

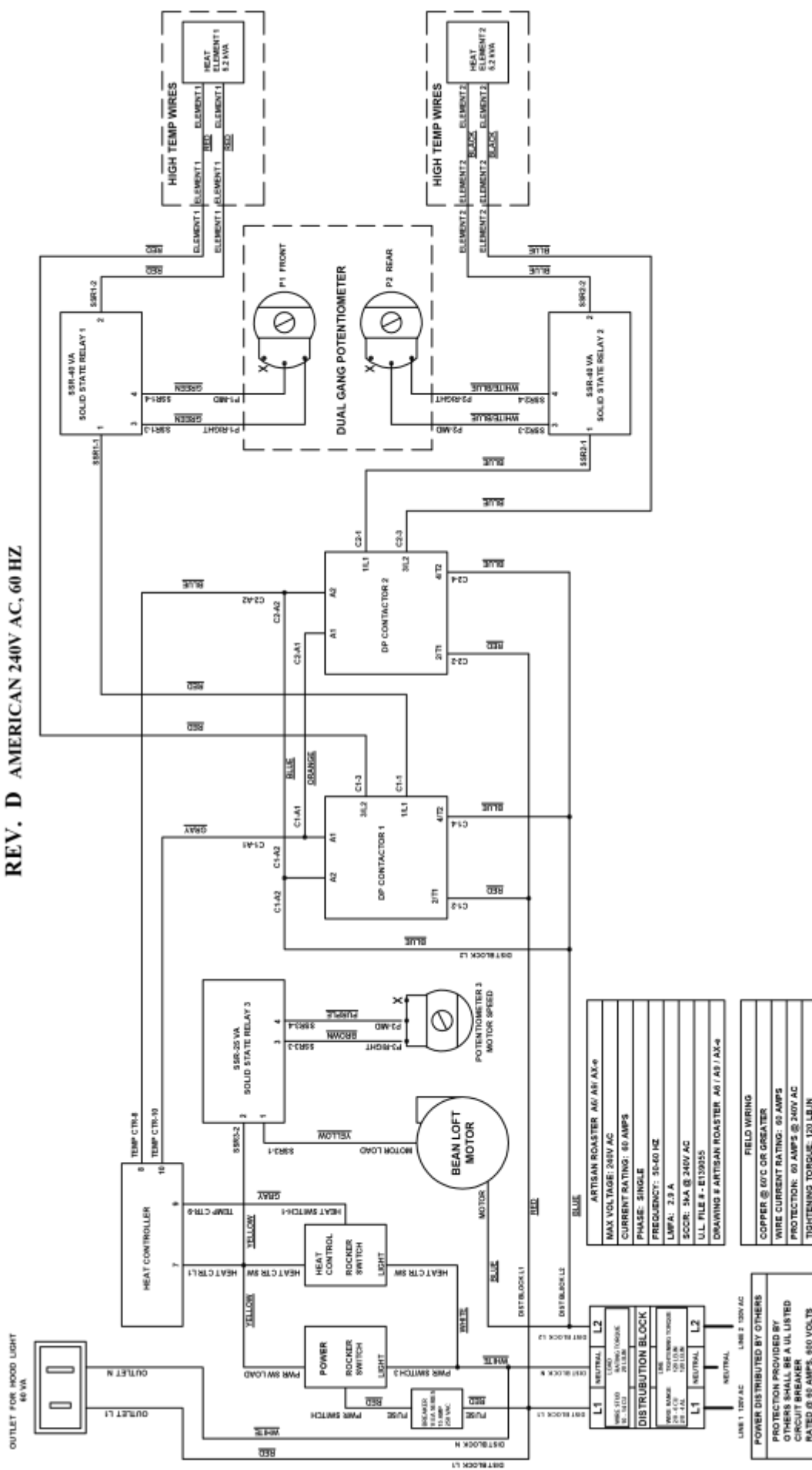






**ARTISAN ROASTER: A6/A9/AX-e WIRE DIAGRAM**

REV. D AMERICAN 240V AC, 60 HZ

[illegible]



# Part List

This list provides the customer with a brief description of the various parts used for specific sections of the Artisan X-e Base Model Roaster. If a part needs to be ordered, please reference the corresponding part number and revision when contacting Coffee Crafters Customer Service.

Part Description	Part Number
<b>Artisan X-e Roaster</b>	A9-PCK-1000-BLK
Roaster Floor	A9-FLR-1000
Roaster Side Panel, left	A9-RPK-1100
Roaster Side Panel, right	A9-RKK-1200
Roaster Front Panel	A9-RPK-1300
Roaster Rear Panel	A9-RPK-1400
Roaster Lid	A9-LID-1000
Heat Dam	A9-RHD-1000
Electronic Bracket	A9-REB-1000
Heat Chamber	A9-HCA-1000
Heat Shroud Assembly	A9-HAS-1000
Heat Element Mount Plate	A9-EMP-1000
Air Box	A9-AIR-1000
Blower Mount Bracket	A9-BMB-1000
Chimney	A9-RCW-1000
Distribution Block	A9-RDB-1000
Distribution Block Cover	A9-DBC-1000
Bottom Panel	A9-RBP-1000
Foot Bracket	A9-FB-1000
Bean Loft Blower	CC-2165-00 BLB
Thermocouple wire chimney	CC-TWTK 1/4x20
<b>Bean Cooler Assembly</b>	A9-BCB-1000-BLK
Subfloor	A9-BCB-1100
Cooling Tray Assembly	A9-BCT-1000
Foot Bracket	A9-FB-1000
<b>Chaff Collector Asm w/Lid</b>	A9-CCA-1000- BLK
<b>HOOD ASSEMBLY</b>	A9-HD3-1000
LIGHT KIT	CC-LIGHT KIT
Bean Loader	A9-CHT-1000
<b>MAST ASSEMBLY</b>	A9-BMM-1000

Part Description	Part Number
<b>HOPPER SUPPORT</b>	A9-RHS-1000
<b>HOPPER MOUNT KIT</b>	A9-HMK-1000
<b>Hopper</b>	A9-RHA-1100
Handle Mount	A9-RHA-1160
Handle Delrin	A6M-6006
Temperature Probe Bracket	A9-TPB-1000
Thermometer Bracket	A9-HTM-1000
<b>CHAFF GUARD KIT</b>	A9-BCG-1000
<b>Shop Fox Euro Blower Assembly</b>	A9-BLW-1000-EURO
Blower base	A9-BLW-1100
Transition Manifold	A9-BLW-1200
<b>Chaff Bags</b>	
200 Micron Chaff Bags	CCM-size 1-7x16 200
400 Micron	CC-#1-7x16 400
3" hose clamp	CC-3-HC
4" hose clamp	CC-4-HC
6" hose clamp	CC-6-HC
Flexible Hose	CC-Flex 4x20
Semi Rigid Duct 6"x8'	CC-Duct 6" x 8'
<b>Electrical Assembly</b>	CC-UL-Ele-Asm
AX-eBase Model Breaker	CC-1D15UM
Digi Thermometer Complete	CC--MS6501
Thermometer Probe	CC-A9-TCP-1000
Fotek SSR25-VA 1/4 watt	CC-Fotek SSR 25-VA 1/4 watt
Fotek SSR40-VA 1/4 watt	CC-Fotek SSR 40-VA 1/4 watt
Potentiometer 500k Double	CC-R-VA2X500KL
Potentiometer 500k Single	CCE-alfa500k

Part Description	Part Number
Noark contactor 40 amp 240 vlt	CC-Ex9CK30B20
Power Distribution Block	CCE-63133
Single red switch Cherry	CC-TRG22F2BBRLN
Speed Control Knob	CC-SPKnob
Temperature Controller F	CCE-4020
Temperature Controller C	CCE-4021
Heat Element Cartridges	240V      21-21852-00 220V Euro 21-21852-03